## High Ionic Conductivity of New Polymer Electrolytes consisting of Polypyridinium, Pyridinium and Aluminium Chloride

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Polymer complexes consisting of polypyridinium, pyridinium and aluminium chloride are found to be a new class of highly conductive polymer electrolytes, which exhibit a high ionic conductivity of 10<sup>-3</sup> S cm<sup>-1</sup> at room temperature within range of the conductivity of electrolyte solutions, in spite of film-forming properties.

Polymer electrolytes<sup>1–5</sup> have occupied an important position in solid-state ionics, because of their unique properties, such as thin film-forming properties, good processibility, flexibility, light weight, elasticity (plasticity) and transparency as well as relatively high ionic conductivity and wide potential window. Some of these characteristics cannot be attained by hard inorganic solid electrolytes, including inorganic glasses, and thus, polymer electrolytes have been exploited to bridge a gap between fluid electrolyte solutions and hard inorganic solid electrolytes.

Conventional polymer electrolytes, mostly based on poly-(ethylene oxide) derivatives, are solid solutions of electrolyte salts in polymers. 1-5 To date, the highest conductivity range attained at room temperature is  $10^{-4}$ – $10^{-5}$  S cm<sup>-1</sup>. <sup>1-5</sup> The limitation in conductivity may be caused by the following facts: 1-5 ionic motion in these polymer electrolytes is coupled with the local segmental motion; and the increases in carrier-ion density and mobility are inconsistent, because the carrier generation occurs via the interaction of polymer segments with ions, resulting in the increase in the glass transition temperatures with increasing ionic concentration, that is, the increased salt concentration causes the decrease in mobility. The achievement of high carrier-ion density and decoupling of ion transport from matrix polymer motion will considerably enhance the ionic conductivity. We have directed our attention to the fact that mixtures of certain pyridinium<sup>6,7</sup> or imidazolium salts<sup>8</sup> and aluminium chloride

(AlCl<sub>3</sub>) form room temperature ionic liquids (molten salts), where only ionic species are components of the liquids. Ionic conductivity of the molten salts is fairly high because of considerably high carrier density as well as reasonably high carrier mobility. It has been discovered that polypyridinium or polyimidazolium salts form homogeneous complexes with the ionic liquids (electrolyte salts) and that resulting polymer complexes have high ionic conductivity as well as film forming properties. In this communication, the ion transport properties of polymer complexes based on polypyridinium salts are described.

Sufficiently pure components: poly(1-butyl-4-vinylpyridinium halide) [**PPy+X**<sup>-</sup>,  $M_{\rm r}$  of poly(4-vinylpyridine) before quaternization is 3.58  $\times$  10<sup>5</sup>], 1-butylpyridinium halide (**Py+X**<sup>-</sup>) and AlCl<sub>3</sub> were used to prepare the polymer

complexes (Scheme 1). The quaternized ratios of poly(4vinylpyridine) with bromobutane and chlorobutane were found to be unity by NMR spectra.† In an argon-filled dry box, Py+X- and AlCl<sub>3</sub> were mixed at various compositions to yield ionic liquids (room temperature molten salts). The polymer complexes were made by the dissolution of PPy+Xinto Py+X-AlCl<sub>3</sub> molten salts at an elevated temperature (ca. 150 °C), followed by cooling the mixtures to room temperature. The dissolution of PPy+X- greatly increased the viscosity of the mixtures even at 3-5 unit mol%, and the complexes obtained after cooling behaved as viscoelastic solids at room temperature. This viscoelastic nature allowed the complexes to be processed into thin films. When the content of PPy+X- is more than 25 unit mol%, nitromethane was added to the molten salts to form homogeneous solutions, and  $PPy^+X^-$  was dissolved in the solutions. In order to attain complete dissolution of PPy+X-, the least possible amount of ethanol (at most 10 vol% to nitromethane) was added to the solution.‡ The polymer complex films were obtained by casting the solutions onto poly(tetrafluoroethylene) substrates, followed by evaporation of the solvents in a dry box, and finally the solvents were allowed to evaporate completely under vacuum. The ionic conductivity of these polymer complexes was measured by the complex impedance method (YHP 4192A) with platinum electrodes.

It was found that the ionic conductivity of the complexes was much affected by the composition of each component,§ and the highest conductivity measured was about  $10^{-3}$  S cm<sup>-1</sup> at room temperature (Fig. 1). The conductivity measurements here were limited to the polymer complexes consisting of **PPy+Br-**, **Py+Br-** and AlCl<sub>3</sub>. The conductivity of higher than  $10^{-3} \,\mathrm{S} \,\mathrm{cm}^{-1}$  is comparable to that of the molten salts, not including PPy+Br-, and is much higher than that of conventional polyether-based polymer electrolytes by a factor of 10<sup>2</sup> to 103, and closely approaches the conductivity of ordinary fluid electrolyte solutions. When the composition of the molten salt is the same, the ionic conductivity of the polymer complexes monotonically increased with increasing the content of the molten salt (Fig. 2). The increase in the content of the molten salt increases the number of carrier ions and/or their mobility.

The complexation of  $PPy^+X^-$  with  $Py^+X^-$ -AlCl<sub>3</sub> molten salts has been explored by fast atom bombardment (FAB) mass, Raman and IR spectroscopy. In the molten salts themselves (0.4 < AlCl<sub>3</sub>/Q<sup>+</sup>Cl<sup>-</sup> < 2; Q<sup>+</sup>: quaternized pyridinium or imidazolium salt), the following important ionic reactions (acid-base equilibrium) have been generally re-

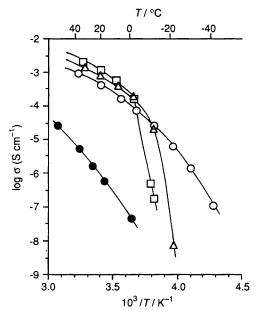


Fig. 1 Temperature dependence of ionic conductivity for polymer complexes:  $\bigcirc$ , PPy+Br-Py+Br-AlCl<sub>3</sub> 10:30:60;  $\square$ , PPy+Br-Py+Br-AlCl<sub>3</sub> 10:40:50;  $\triangle$ , PPy+Br-Py+Br-AlCl<sub>3</sub> 10:50:40;  $\bigcirc$ , PPy+Br-Py+Br-AlCl<sub>3</sub> 30:35:35

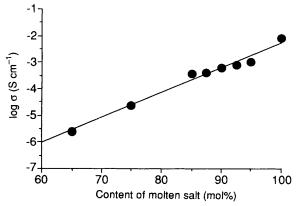


Fig. 2 Ionic conductivity of polymer complexes at 33  $^{\circ}$ C as a function of content of molten salt ( $Py^+Br^--AlCl_3$  2:1)

ported, eqns. (1)–(3),9 where  $K_1$ – $K_3$  are equilibrium constants

$$Q^+Cl^- + AlCl_3 \rightleftharpoons Q^+ + AlCl_4^- \quad (K_1)$$
 (1)

$$AlCl4- + AlCl3 \rightleftharpoons Al2Cl7- (K2)$$
 (2)

$$2 \operatorname{AlCl}_{4^{-}} \rightleftharpoons \operatorname{Al}_{2}\operatorname{Cl}_{7^{-}} + \operatorname{Cl}^{-} (K_{3})$$
 (3)

of the reactions. Since both  $K_1$  and  $K_2$  are quite large, whereas  $K_3$  is quite small, the only cationic species existing in the systems are Q<sup>+</sup>. On the contrary, anionic species vary depending on the composition. At AlCl<sub>3</sub>/Q+Cl<sup>-</sup> being unity (neutral melt), AlCl<sub>4</sub><sup>-</sup> is the only existing anionic species. At AlCl<sub>3</sub>/Q+Cl<sup>-</sup> < 1 (basic melt), Cl<sup>-</sup> is left in addition to the formation of AlCl<sub>4</sub><sup>-</sup>, while Al<sub>2</sub>Cl<sub>7</sub><sup>-</sup> is formed in addition to AlCl<sub>4</sub><sup>-</sup> at AlCl<sub>3</sub>/Q+Cl<sup>-</sup> > 1 (acidic melt). FAB mass spectra (JEOL JMS-SX102A) of negative ions for the polymer complexes consisting of **PPy+Br**<sup>-</sup>, **Py+Cl**<sup>-</sup> and AlCl<sub>3</sub> (10:40:50) revealed the formation of AlCl<sub>3</sub>Br<sup>-</sup> (m/z = 212) in addition to AlCl<sub>4</sub><sup>-</sup> (m/z = 169), indicating that **PPy+Br**<sup>-</sup> takes part in the ionic equilibrium reactions. Also, Raman and IR spectra for the polymer complexes of **PPy+Cl**<sup>-</sup>-**Py+Cl**-AlCl<sub>3</sub> (10:40:50) indicated the formation of AlCl<sub>4</sub><sup>-</sup>. We presume at present that **PPy+X**<sup>-</sup> is involved in the ionic

<sup>†</sup> The quaternization reactions were carried out in N,N-dimethylformamide at refluxing temperatures of bromobutane and chlorobutane for 7 days. The ring protons of pyridine in <sup>1</sup>H NMR spectra before the quaternization, appeared at  $\delta$  8.33 (2H, m) and 6.40 (2H, m) from SiMe<sub>4</sub> in CDCl<sub>3</sub>, completely shifted to  $\delta$  8.77 (2H, m) and 7.76 (2H, m) from SiMe<sub>4</sub> (external standard) in D<sub>2</sub>O after the quaternization.

<sup>‡</sup> Solvolysis reaction of AlCl<sub>3</sub> with ethanol readily occurred if ethanol was added to AlCl<sub>3</sub> before making the molten salts. However, when ethanol was added to the molten salts diluted by nitromethane, the evolution of hydrogen chloride was not observed as far as checked by litmus test. Although the addition of ethanol was not preferable in terms of the possibility of the solvolysis reaction, it was necessary to obtain the homogeneous polymer solutions.

<sup>§</sup> The exact reason for the abrupt drops in the conductivity for the polymer complexes of PPy+Br--Py+Br--AlCl<sub>3</sub> 10:40:50 and 10:50:40 at ca. 0 and -10°C, respectively, is still not clear. We suspect that these drops correspond to the melting points of the molten salts, since the melting points of molten salts consisting of approximately equimolar mixtures of pyridinium or imidazolium salts and AlCl<sub>3</sub> are generally much higher than those of 1:2 and 2:1 eutectic mixtures.6.8

reactions, in the same way that Py+X- is in ionic liquids, and exists as PPy+ in the polymer complexes. It should be noted that the acid-base equilibrium of the electrolytes is not kept constant in Fig. 2.

The high ionic conductivity of the polymer complexes may be caused by the large number of carrier ions as well as their high mobility, because they consist of only ionic species, including polypyridinium ions, and Py+X-AlCl<sub>3</sub> functions not only as carrier-ion source but also as a plasticizing electrolyte toward PPy+X-, presumably resulting in decoupling of the segmental motion and the ionic motion. The present polymer complexes are completely different from conventional polyether-based polymer electrolytes and a new class of highly conductive polymer electrolytes. It has also been reproted, for instance in the LiClO<sub>4</sub>-ethylene carbonatepolyacrylonitrile system, 10 that a compatible polymer to a liquid electrolyte solution does not reduce appreciably the conductivity while imparting good mechanical properties. However, the polymers in the present system not only give the polymer complexes film forming properties but also participate in the ionic equilibrium reactions. Consequently, changing the composition of the polymer, the ionic transport number of the resulting polymer complexes would be controlled, because the macromolecular ions are not as mobile as the monomeric ions. Further study is now in progress.

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